

QUESTIONNAIRE FOR IS MACHINE

GENERAL

- Machine :
- Type - Mechanical/Electronic :

MODULE

- MOC – With/without oil bath :
- Holder Support Mech Type – 4.1/4”DG/5”DG/3”TG :
- Funnel Mech – Std/Heavy Duty :
- Baffle Mech - Std/Heavy Duty :
- Blow Head Mech – Std/Heavy Duty :
- Plunger Mech – Quick change cartridges :
-Plunger Positioner 70mm/83mm :
- Neck Ring Mech :
- Invert Mech – With/without constant cushioning :
- Wrap Around Wind Nozzle :
- Take out Mech – Double Rack/Std.
- Vertiflow/Bottom Plate Mech; Type : Damper/Piston

STRUCTURE

- Bed – modular ; with bottom cooling:
- Upright – Size, Ducting inlet;side/bottom;narrow/wide:
- Beam & spacer – Beam shifting/std:
- Overhead structure
- With hangers & delivery - type of delivery :

VALVE BLOCK

- Mechanical/Electronic :
- Make :
- No. of stations – 21/19 :

DRIVE

- Mechanical/electronic – GD;Machine;Conveyor :
- Make :
- Motor specs :

TIMING SYSTEM

- Mechanical/Electronic :
- Make – ETS :

GOB DISTRIBUTOR

- Mechanical/Electronic :
- Make :
- **OIL LINES :**
- **AIR LINES :**
- Valves – Make & functions :
- Piping – Size & functions :
- Air tanks- Yes/No :
- Pressure Regulators – Type; size;nos & arrangement

DELIVERY

- Trough Bracket Assly size :
- Deflector & Trough Support Assly :
- Deflector Adjustors :

DRY DELIVERY

- Navacoloid/Non – navacoloid :
- Size & quantities – Scoops; troughs; deflectors :

VARIABLES

- Baffle Arm :
- Blow Head Arm :
- Funnel Arm :
- Take Out Tong Arm :
- Mold Holder :
- Neck Ring Holder :
- Inserts with mtg. parts :

CONVEYOR

- Conveyor frame & support assly :
- Windbox – size :
- Pusher – Make & Type :
- Gear box – details :
- Extension length :
- Silent – chain type & size :

FEEDER MECH

- Make & Type :
- Parts Avl. :